









CASE STUDY

MICROTUNNELING | SLURRY MICROTUNNELING



-  **Project Name:**
Lockbourne Intermodal Subtrunk Extension Project
-  **Subcontractor:**
Michels Tunneling
-  **Location:**
Columbus, OH
-  **Owner:**
City of Columbus, Department of Public Utilities

-  **Ground Conditions:**
Sand, Silt Sand, Gravel, Cohesive Till, and High Groundwater
-  **Akkerman Equipment:**
SL82P MTBM Face-Access system, Mixed-Face Disc Cutter Head, Airlock Chamber, AZ100 TGS
-  **Pipe:**
78-in. ID Hobas®
-  **Total Length/Longest:**
10,220-lf./1,880-lf.

PROJECT OVERVIEW

The \$61.5 M Lockbourne Intermodal Subtrunk Extension Project required extending existing sewer service to the Village of Lockbourne, Northern Pickaway Joint Economic Development District and Rickenbacker International Airport.

Hydro-geological and geophysical studies were performed to select the best technology for tunnel construction that would reduce impacts to nearby residents.

The original design required the microtunneling installation of 10,218-lf. in fourteen reaches. Using a value engineered approach, the subcontractor was able to eliminate several launch and receiving shafts by extending the lengths of the tunnels. In the end, eight runs ranging from 530-1,880-lf. were installed.

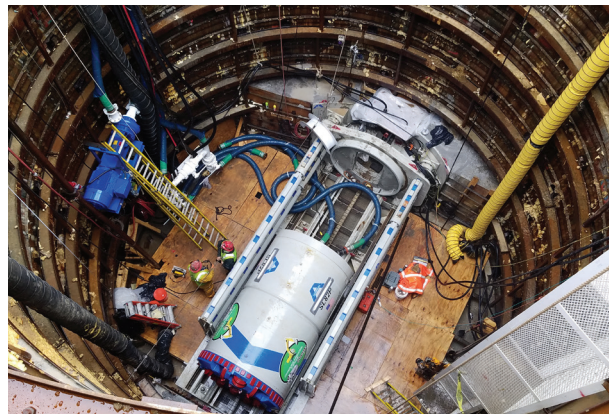
- Automatic Bentonite Injection System (ABIS) for exact bentonite injection where it was needed

OUTCOME

- Eight alignments successfully completed with precision accuracy
- Value-Engineered approach reduced the number of launch and reception shafts for cost savings to the owner

THE CHALLENGES

- Wide mixture of ground conditions and high groundwater
- One microtunnel reach under Big Walnut Creek
- The first and last microtunnels were to be completed with no surface access, thus requiring the use of an airlock chamber
- Restricted hauling hours and designated hauling routes
- Construction depths of 30 feet below ground at the launch site to end at 65-foot depths below ground as a result of ground elevation increasing



THE SOLUTION

The subcontractor utilized the following Akkerman equipment system to approach the project:

- SL82P Periphery Drive Microtunnel Boring Machine with Face-Access
- AZ100 TGS tunneling navigation system